

SELECTION OF FILTER GRADES FOR DISTILLED SPIRITS

GRADE	TURBIDITY	SCOTT	PALL	NOMINAL MICRON RETENTION RATING	BROWN SPIRITS	WHITE SPIRITS	FLAVOURED SPIRITS/LIQUEUR
COARSE	< 100 NTU	SE 9.0	K900	9-10		Large particle removal	
MEDIUM	< 60 NTU	SG 7.0	K700	5-7		Polishing filtration	
MEDIUM	12-35 NTU	SM 3.0	K300	3-4		Polishing filtration	
MEDIUM	10-20 NTU	SR 2.5	K250	2,5	Fatty acid removal	Polishing filtration	
FINE	1-10 NTU	SX 2.0	K200	2	Fatty acid removal	Chill haze filtration	
FINE	1-2 NTU	SY 1.0	K100	1	Fatty acid removal	Chill haze filtration	
TIGHT	1 NTU	ST 0.5	KS50	0,5	Brilliant polish filtration/fine particle removal		
TIGHT	< 1 NTU	ST 0.45	EK	0,45	Brilliant polish filtration/fine particle removal		